

The "ZERO-Backlash" Reducer
RollerDrive
RE series



The "ZERO-Backlash" reducer

RollerDrive

RE series



This standard model continues the tradition of zero-backlash technology

The *RollerDrive RE* Series provides high-quality movement, precise to input control commands, using zero-backlash technology.

In FA equipment, motion control using servo systems is a crucial element which greatly affects equipment performance. Naturally, equipment specifications and performance are designed assuming that the expected motion is attained, but if there are factors such as backlash, insufficient rigidity or control instability in the motion control section, then output motion will deviate from input control commands, and it will be difficult to attain the expected performance.

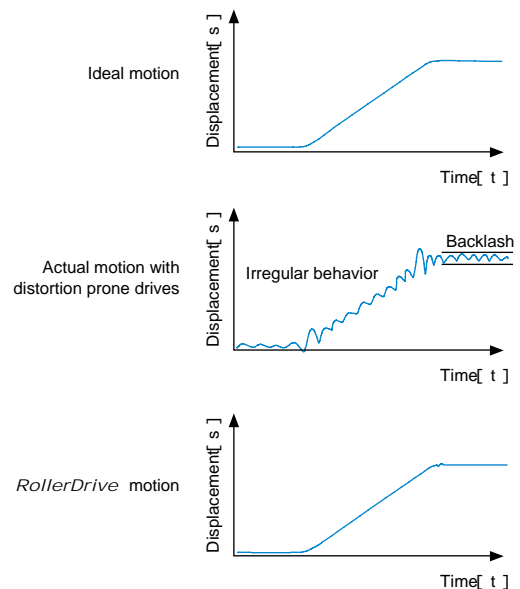
With the **RollerDrive RE** Series, a servomotor is mechanically reduced while maintaining powerful torque, rigidity and stability, and output motion faithful to input control commands can be attained by achieving zero-backlash with our unique preload mechanism. This is a revolutionary FA motion control unit, which combines rolling transmission for high-efficiency and elimination of wear, an orthogonal layout of input and output axes for greater compactness, and standard features like a large diameter hollow shaft for greater ease-of-use.

In pursuit of true high-quality motion

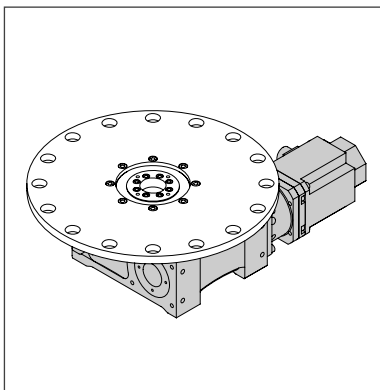
With previous motion equipment, the quality of motion was evaluated primarily based on accuracy and rigidity in the stationary state. Naturally, these stationary characteristics are important, but in reality, accuracy and stability during movement have a large impact on the performance of FA equipment.

In motion equipment with backlash or inferior response, motion does not proceed in accordance with control commands due to deterioration of dynamic accuracy and irregular behavior, and thus it is difficult to attain the necessary performance.

RollerDrive improves the performance of all FA equipment by employing zero-backlash technology to create output operation faithful to input control commands.

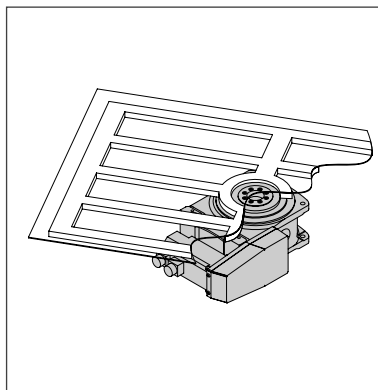


A wide variety of applications



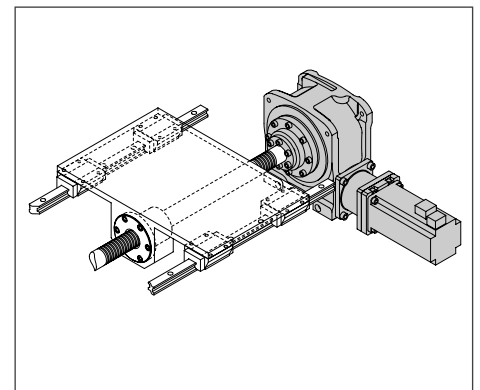
High-speed precision positioning

Settling time is short, and this enables precise positioning. Speed fluctuation during movement is extremely small, and high-accuracy synchronization is also possible. Almost no maintenance is necessary, and this helps control life-cycle costs of FA systems.



Rotation of large panels

A large diameter table surface, with high permissible axial load, enables mounting of large jigs. The drive section can be configured for greater thinness and compactness. Settling can be done in a short time.

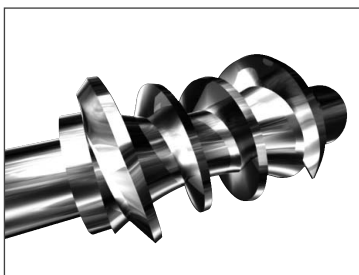
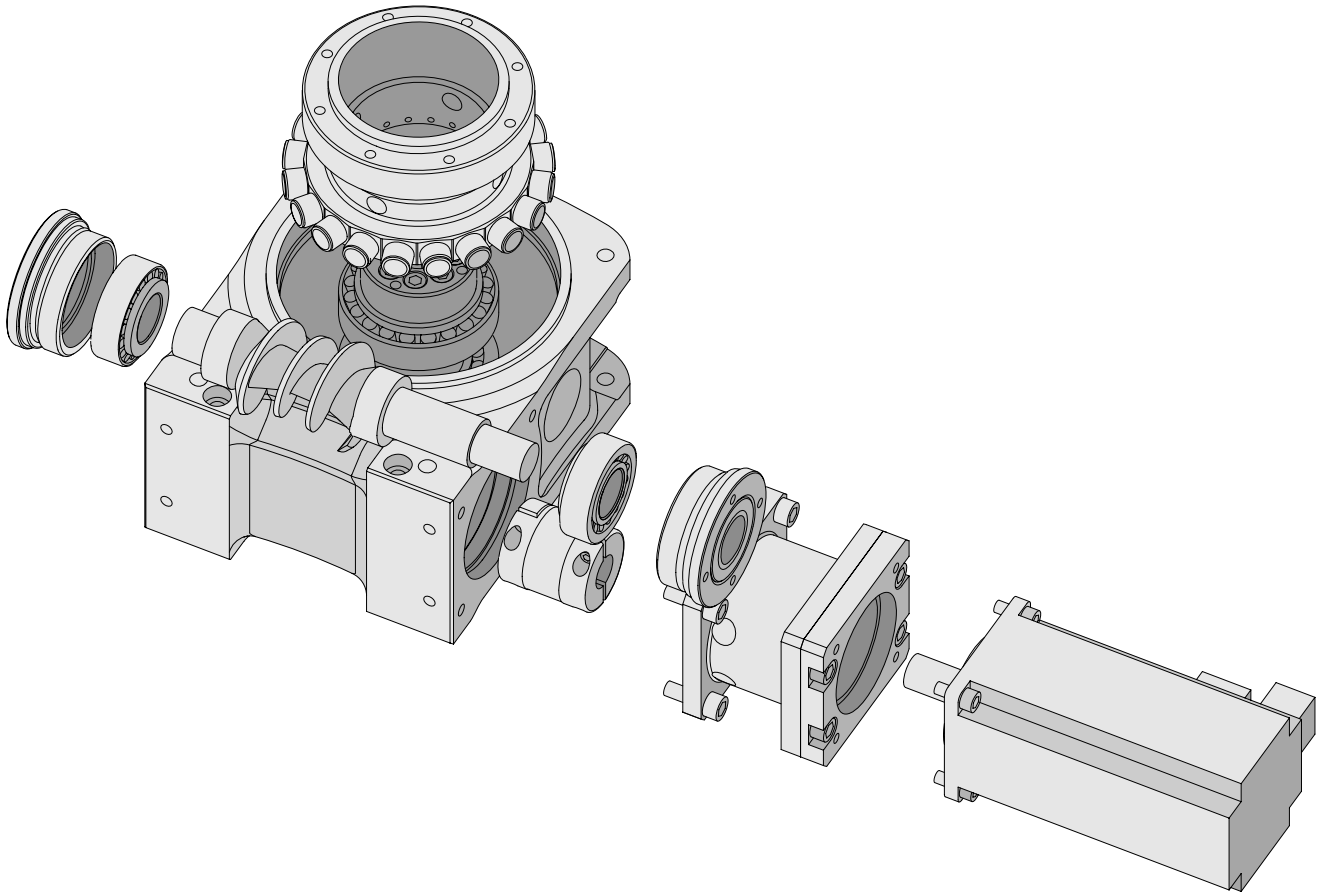


Ball screw drive

RollerDrive has no backlash, thus enabling precise output operation to the commands input to the servomotor. These units are ideal for precision drive of ball screws. The drive section can be compactly configured using an orthogonal axis layout.

The "ZERO-Backlash" Technology

Structure and design developed through the pursuit of ideal function and performance



Input shaft

In order to meet stringent accuracy requirements, the alloy steel input shaft is manufactured using state-of-the-art machining theory and equipment. Balancing is also done to control self-induced oscillation during high-speed rotation.



Output shaft

The shaft is shaped with a large diameter table surface, and the roller followers which transmit rotation are provided in a radiating fashion. Rotation is transmitted by the rolling contact between multiple roller followers and the input shaft.



Roller followers

These are roller bearing structures which transmit torque while rotating. Contact points are in rolling contact, so the initial accuracy can be maintained semi-permanently, even with long-term use.



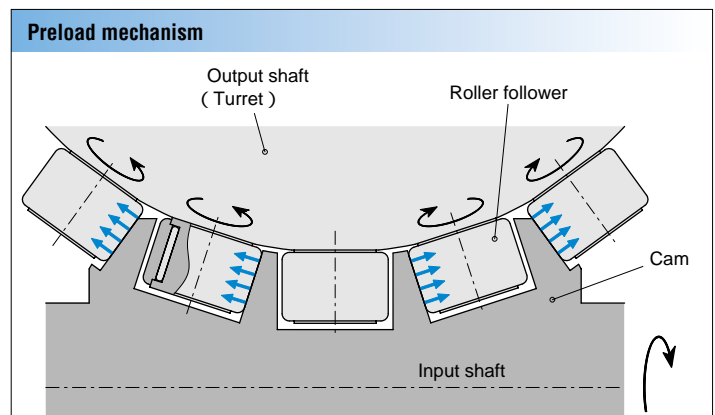
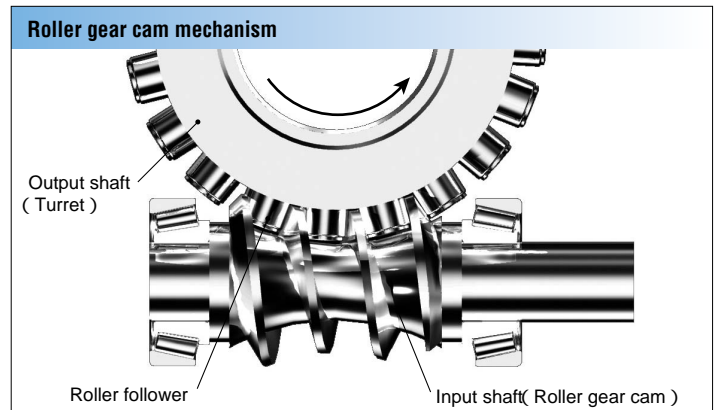
Housing

The housing is rigid cast-iron. A hollow fastening flange is provided on the inside of the output section, and a centering location is provided on the output side.

Principle of action

The RollerDrive reducer is optimally designed for high accuracy reduction. By using a roller gear mechanism, we offer one of the very best motion control mechanisms.

The roller gear mechanism consists of main parts such as an input shaft cam (roller gear cam), a cam follower and a turret supporting the cam follower. The cam is screw shaped, and the cam follower displaces the cam relative to the rotation of the cam, thus rotating the turret. The cross-section of the roller gear cam is wedge-shaped and this wedge completely eliminates any backlash taking up the space between the two cam followers. Each cam follower has a roller bearing inside. Since all contact areas are in rolling contact, they are not subject to abrasive wear, thus maintaining stable accuracy. Each component has mathematically derived, complex 3D shapes. But, the mechanism has a very simple arrangement, hence very high durability and reliability.



Drive specifications

With the *RollerDrive RE* Series, there are specifications where a servomotor is mounted, in addition to a single reducer. You can select drive section specifications to suit your application.

Coupling specification

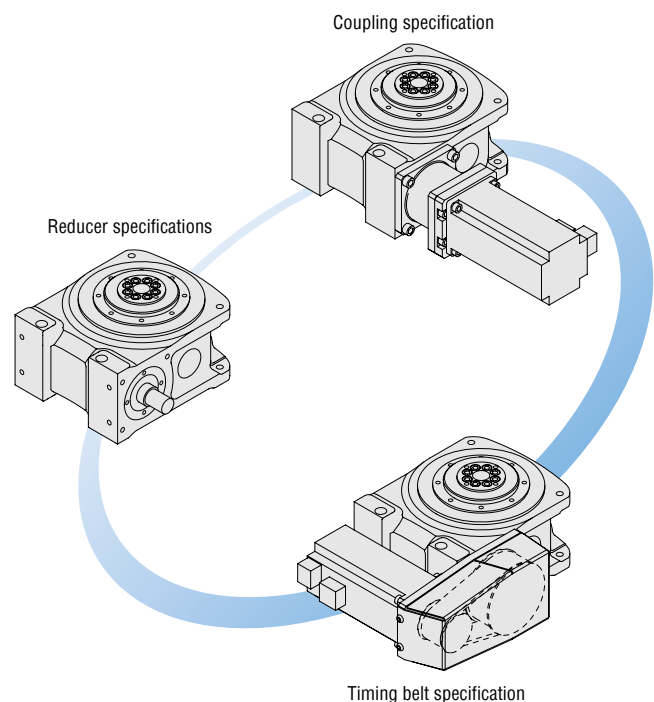
These units can handle high gain by fastening with a highly rigid coupling, and this is ideal for high-speed, precision operation.

Timing belt specification

A high reduction ratio is obtained by further reducing the *RollerDrive* with a pulley. This is ideal for applications in equipment with high drive inertia.

Reducer specifications

These specifications enable adaptation to a broad range of situations, such as mechanical synchronization of multiple reducers.



RollerDrive specifications

SPECIFICATIONS

Model	Gear ratio	Dynamic rated output torque Top (N·m)								
		Average output rotation speed n_{mean} (rpm)								
RE	i	10	15	20	25	30	35	40	45	50
63	20	105.0	93.1	85.4	79.7	75.5	72.2	69.2	66.9	64.8
80	20	164.4	145.5	133.5	124.8	118.1	112.9	108.5	104.6	101.5
100	20	455.1	403.1	369.8	345.8	327.4	312.7	300.4	289.9	280.9
125	20	762.5	675.1	619.4	579.2	548.4	523.7	503.0	485.6	470.6
160	20	1533.5	1357.8	1245.6	1164.9	1103.0	1053.2	1011.7	976.6	946.1
250	20	4931.8	4366.9	4005.7	3746.4	3547.0	3386.7	3253.8	3140.7	3043.0

Model	Gear ratio	Input shaft friction torque	Upper limit torque at start/stop	Permissible average input rotation speed	Permissible maximum input rotation speed	Input conversion moment of inertia	Angular transmission accuracy	Surface runout	Weight
		Tx	Tu	Nm max	Nu max	J	sec. Max.	μm Max.	kg
RE	i	N·m	N·m	rpm	rpm	kg·m ² × 10 ⁻⁴			
63	20	0.8	129.3	1000	3000	0.626	±60	20	9
80	20	1.3	202.2	1000	3000	2.199	±60	20	16.5
100	20	2.6	560.4	1000	3000	6.546	±60	20	31
125	20	3.8	938.6	1000	3000	12.669	±60	20	55
160	20	6.6	1888.0	1000	3000	46.988	±60	20	126
250	20	14.5	6071.7	1000	3000	430.041	±60	20	383

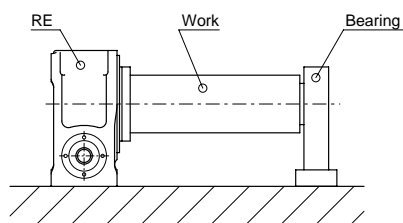
Permissible output shaft load

The **RollerDrive RE** Series has a built-in Taper roller bearing for output.

Please use within a range not exceeding the permissible radial, axial and moment load in the following Table.

Model	Gear ratio	Permissible axial load [N]	Permissible radial load [N]	Permissible moment load [N·m]
RE	i	Pa max	Pr max	Mmean max
63	20	2400	1204	89.6
80	20	3425	2209	186.6
100	20	5796	3196	319.6
125	20	10080	4939	617.4
160	20	17170	7283	1216.3
250	20	38051	11165	2478.6

Note) If the radial load or moment load is higher than 50% of the listed value, then use a bearing or other structure to support both ends.

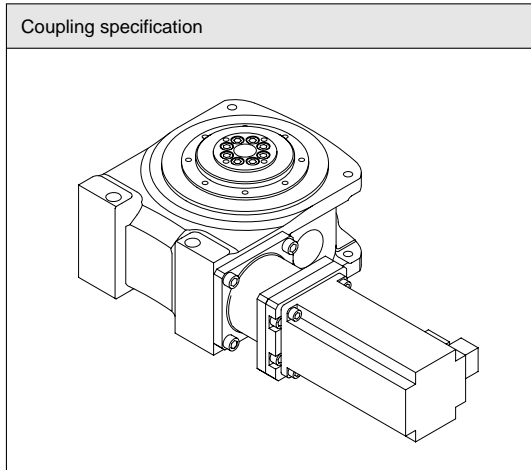


Drive specifications

Specifications

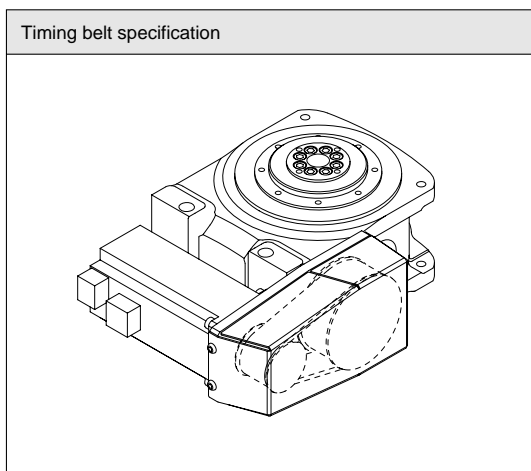
A servomotor can be mounted to the **RollerDrive RE** Series.

There are two methods of servomotor mounting. Coupling specifications for high-gain are suitable for high-speed precision operation. Timing belt specifications are suitable when drive inertia is large.



Model	Total reduction ratio	Motor shaft conversion moment of inertia	Loadable inertia	Weight
		Jm	J	
RE	i	kg·m ² × 10 ⁻⁴	kg·m ²	kg
		63	20	0.756
80	20	2.469	1.3492	3.5
100	20	6.966	2.5013	4.8
125	20	14.069	3.5372	6
160	20	70.588	6.3765	15
250	20	534.041	3.6383	39

Values in the Table are for when the following servomotor is mounted.
Weight is the value for the drive section, without the servomotor.



Model	Total reduction ratio	Drive section reduction ratio	Motor shaft conversion moment of inertia	Loadable inertia	Weight
			Jm	J	
RE	i	i _m	kg·m ² × 10 ⁻⁴	kg·m ²	kg
			63	40	2
80	40	2	3.052	1.4317	2.5
100	40	2	8.763	9.7180	4.5
125	40	2	19.530	13.2752	8
160	40	2	60.121	44.3806	16.5
250	40	2	239.490	61.6816	29.5

Values in the Table are for when the following servomotor is mounted.
Weight is the value for the drive section, without the servomotor.

Motors handled by our company

Model	Drive specifications	Motor model	Servo pack	Rated output	Rated torque	Maximum torque	Rated rotation speed	Rotor J	Weight
RE	-	-III series	SGDS	kW	N·m	N·m	rpm	kg·m ² × 10 ⁻⁴	kg
63	Coupling specification	SGMAS-06A2A21	SGDS-08A01A	0.6	1.91	5.73	3000	0.326	1.7
	Timing belt specification	SGMAS-06A2A41	SGDS-08A01A						
80	Coupling specification	SGMGH-03A2B21	SGDS-05A01A	0.3	2.84	7.17	1000	7.24	5.5
	Timing belt specification	SGMAS-12A2A41	SGDS-15A01A	1.15	3.66	11.0	3000	1.20	3.6
100	Coupling specification	SGMGH-06A2B21	SGDS-10A01A	0.6	5.68	14.1	1000	13.9	7.6
	Timing belt specification	SGMGH-09A2A21	SGDS-10A01A	0.85	5.39	13.8	1500	13.9	7.6
125	Coupling specification	SGMGH-09A2B21	SGDS-10A01A	0.9	8.62	19.3	1000	20.5	9.6
	Timing belt specification	SGMGH-13A2A21	SGDS-15A01A	1.3	8.34	23.3	1500	20.5	9.6
160	Coupling specification	SGMGH-20A2B21	SGDS-20A01A	2.0	19.1	44.0	1000	46.0	18
	Timing belt specification	SGMGH-44A2A21	SGDS-50A01A	4.4	28.4	71.1	1500	67.5	23
250	Coupling specification	SGMGH-55A2B21	SGDS-60A01A	5.5	52.6	136.9	1000	125	40
	Timing belt specification	SGMGH-75A2A21	SGDS-75A01A	7.5	48.0	119	1500	125	40

Motor power cable (3m) and encoder cable (3m) are included.

The combination of timing belt specifications with a servomotor having medium inertia specifications and a large rotor J is suitable for handling higher drive inertia.

MODEL CODE

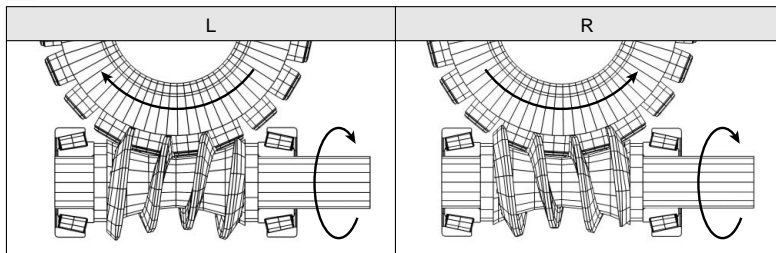
MODEL CODE

1 **RE**
2 **63**
3 **- 20**
4 **L**
5 **1**
6 **- 1**
7 **M**
8 **T**
9 **- X**

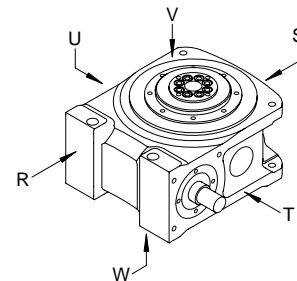
Basic specifications								9
1	2	3	4	5	6	7	8	
Model	Size (Distance between shafts)	Gear ratio	Input shaft torsion	Use orientation	Drive specifications	Servomotor mounting	Input position	Special Instruction
RE	63	20	L	1·2·3·4· 5·6·0	S	Not filled in	T·U	X
	80							
	100							
	125							
	160							
250	1·2	M·X·C						

- Please write in codes 7 if you want the servo motor provided.
- Please write in code 9 if there are special specifications. Please notify us of the content of the special specifications.

4 Input shaft torsion (V-surface side)



Indicate L if there are no special instructions.



The surfaces of the RollerDrive main body are indicated as follows by letters of the alphabet.

5 Use orientation code

1	2	3	4	5	6	0
						Changing orientation
GL	GL	GL	GL	GL	GL	
W surface on bottom	V surface on bottom	U surface on bottom	T surface on bottom	R surface on bottom	S surface on bottom	

6 Drive specification code

S	1	2
Reducer only	Coupling specification	Timing belt specification

7 Servomotor mounting code

Not filled in	M
Reducer only	Standard (listed on P. 6)
X	C
Other designated motor	Customer supplied motor

8 Input position code

U	T
Input to U surface side	Input to T surface side

9 Special specifications (Please discuss with our company)

- Examples:
- If a non-standard gear ratio is necessary
 - If you want to mount another company's servo or a stepping motor instead of a standard servomotor

Selection, Capacity check

Selection method

Loaded torque graph	
<p>Check torque and rotation speed at start-up, during steady operation, and at stopping. The average value in the operation interval is used for the rotation speed N.</p>	

Find conditions	
Find the average loaded torque from the loaded torque graph.	$T_{\text{mean}} = \sqrt[10]{\frac{n_1 \cdot t_1 \cdot T_1 ^{\frac{10}{3}} + n_2 \cdot t_2 \cdot T_2 ^{\frac{10}{3}} + \dots + n_n \cdot t_n \cdot T_n ^{\frac{10}{3}}}{n_1 \cdot t_1 + n_2 \cdot t_2 + \dots + n_n \cdot t_n}} \quad (\text{N} \cdot \text{m})$
Average output rotation speed	$n_{\text{mean}} = \frac{n_1 \cdot t_1 + n_2 \cdot t_2 + \dots + n_n \cdot t_n}{t_1 + t_2 + \dots + t_n} \quad (\text{rpm})$
Average input rotation speed	$N_{\text{mean}} = n_{\text{mean}} \times i \text{ (Gear ratio)} \quad (\text{rpm})$
Maximum input rotation speed	$N_{\text{max}} = n_{\text{max}} \text{ (Maximum output rotation speed)} \times i \text{ (Gear ratio)} \quad (\text{rpm})$

Tentative selection of size	
Tentatively select a size satisfying the 3 alternative conditions at right by referring to the rating Tables.	$T_{\text{mean}} < \text{Dynamic rated output torque } T_{\text{Op}} \text{ (N} \cdot \text{m)}$ $N_{\text{mean}} < \text{Permissible average input rotation speed } N_{\text{m max}} \text{ (rpm)}$ $N_{\text{max}} < \text{Permissible maximum input rotation speed } N_{\text{u max}} \text{ (rpm)}$

Check capacity									
Check start/stop torque	$T_1 < \text{Upper limit torque when starting/stopping } T_{\text{u}} \text{ (N} \cdot \text{m)}$ $T_3 < \text{Upper limit torque when starting/stopping } T_{\text{u}} \text{ (N} \cdot \text{m)}$								
Coefficient due to operating conditions	<table border="1"> <thead> <tr> <th>Conditions</th> <th>f</th> </tr> </thead> <tbody> <tr> <td>Smooth operation with no shock load</td> <td>1.0 ~ 1.2</td> </tr> <tr> <td>Normal operation</td> <td>1.2 ~ 1.5</td> </tr> <tr> <td>Operation with shock load</td> <td>1.5 ~ 3.0</td> </tr> </tbody> </table>	Conditions	f	Smooth operation with no shock load	1.0 ~ 1.2	Normal operation	1.2 ~ 1.5	Operation with shock load	1.5 ~ 3.0
	Conditions	f							
	Smooth operation with no shock load	1.0 ~ 1.2							
Normal operation	1.2 ~ 1.5								
Operation with shock load	1.5 ~ 3.0								
Expected service life	$L_h = 12000 \cdot \left(\frac{T_{\text{Op}}}{f \cdot T_{\text{mean}}} \right)^{\frac{10}{3}} \quad (\text{hours})$								



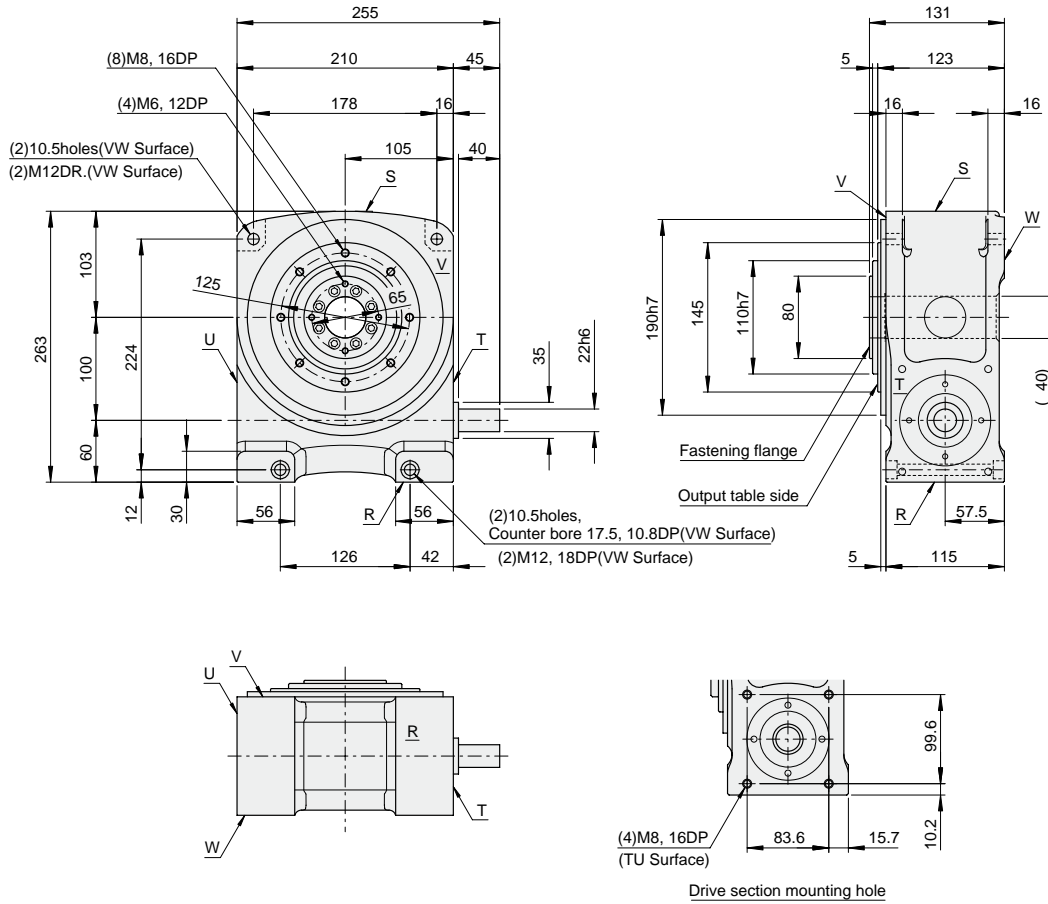
If conditions are not satisfied

Selection is completed when the required specifications are met

Dimensions

[Unit:mm]

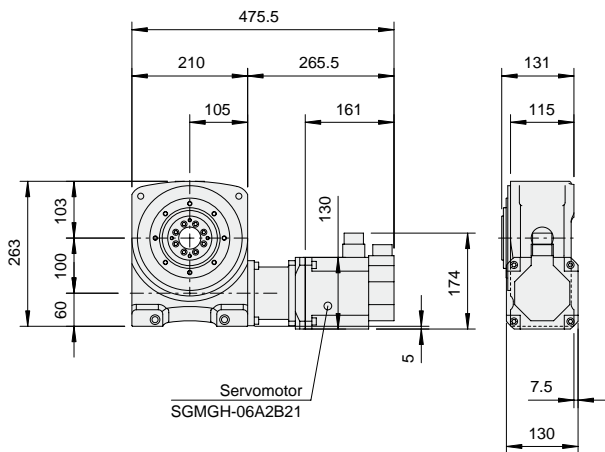
RE100



Uses grease lubrication.

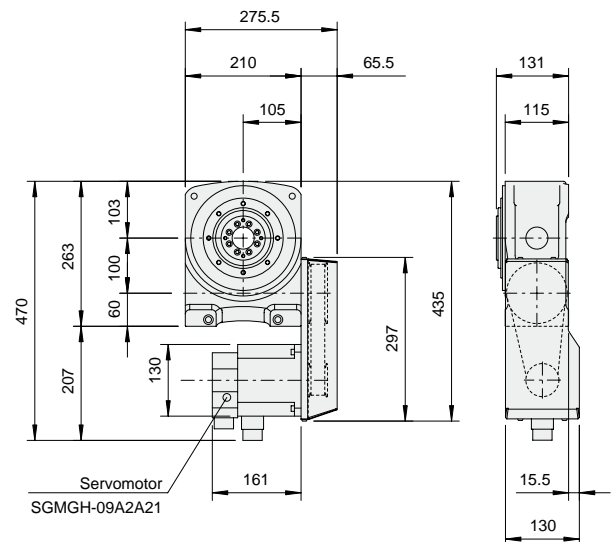
Example of servomotor mounting

RE100 Coupling specifications



Part of the drive section sticks out from the housing and output table surface.

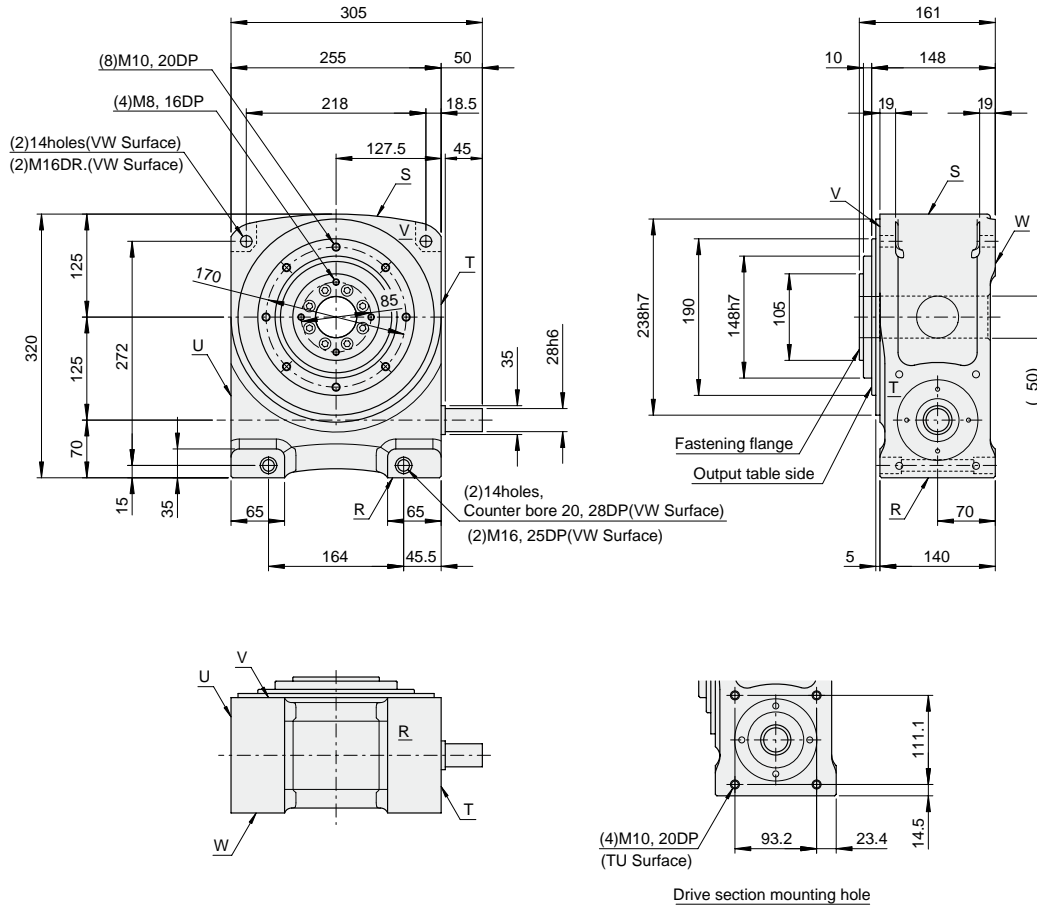
RE100 Timing belt specifications



Part of the drive section sticks out from the housing and output table surface.

[Unit:mm]

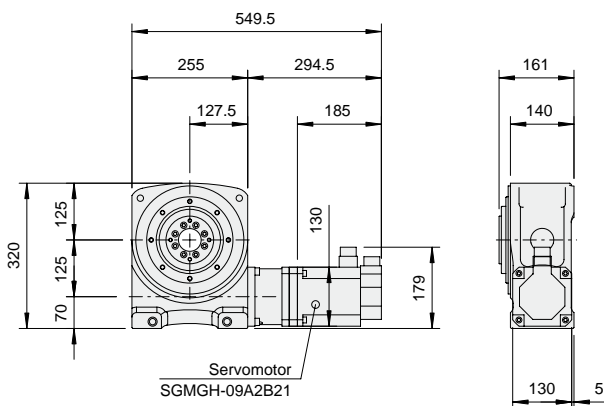
RE125



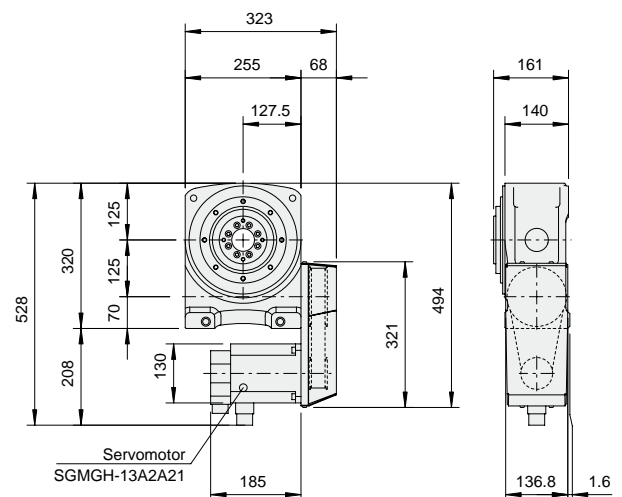
Uses grease lubrication.

Example of servomotor mounting

RE125 Coupling specifications



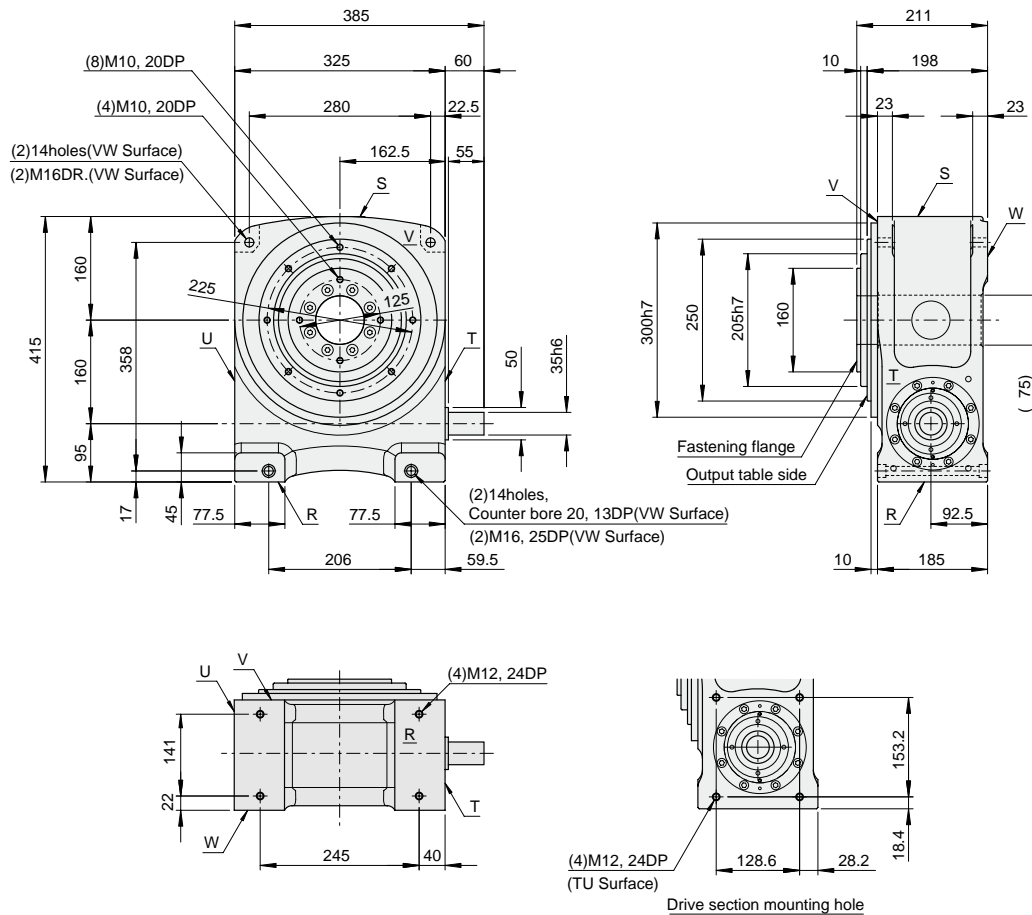
RE125 Timing belt specifications



Dimensions

[Unit:mm]

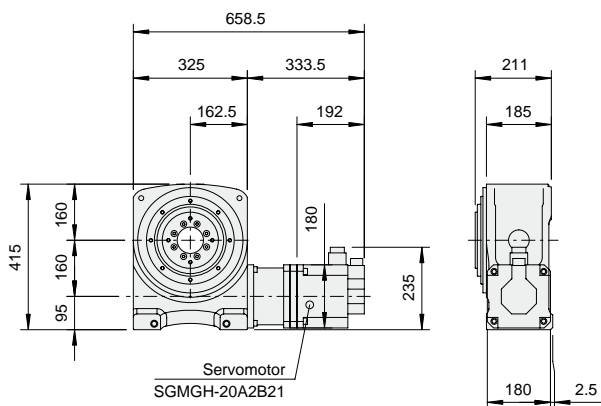
RE160



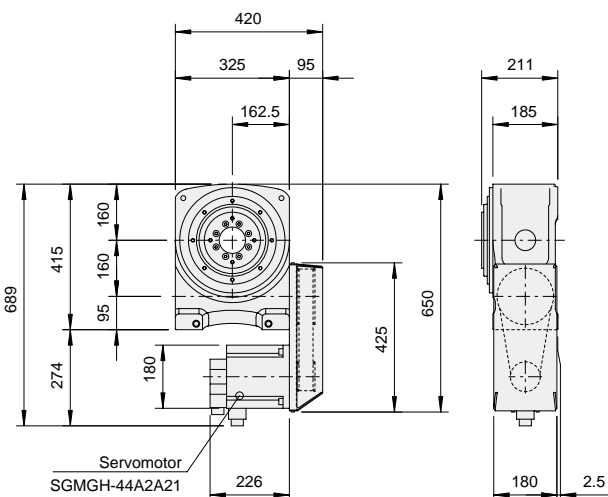
Uses oil lubrication.

Example of servomotor mounting

RE160 Coupling specifications

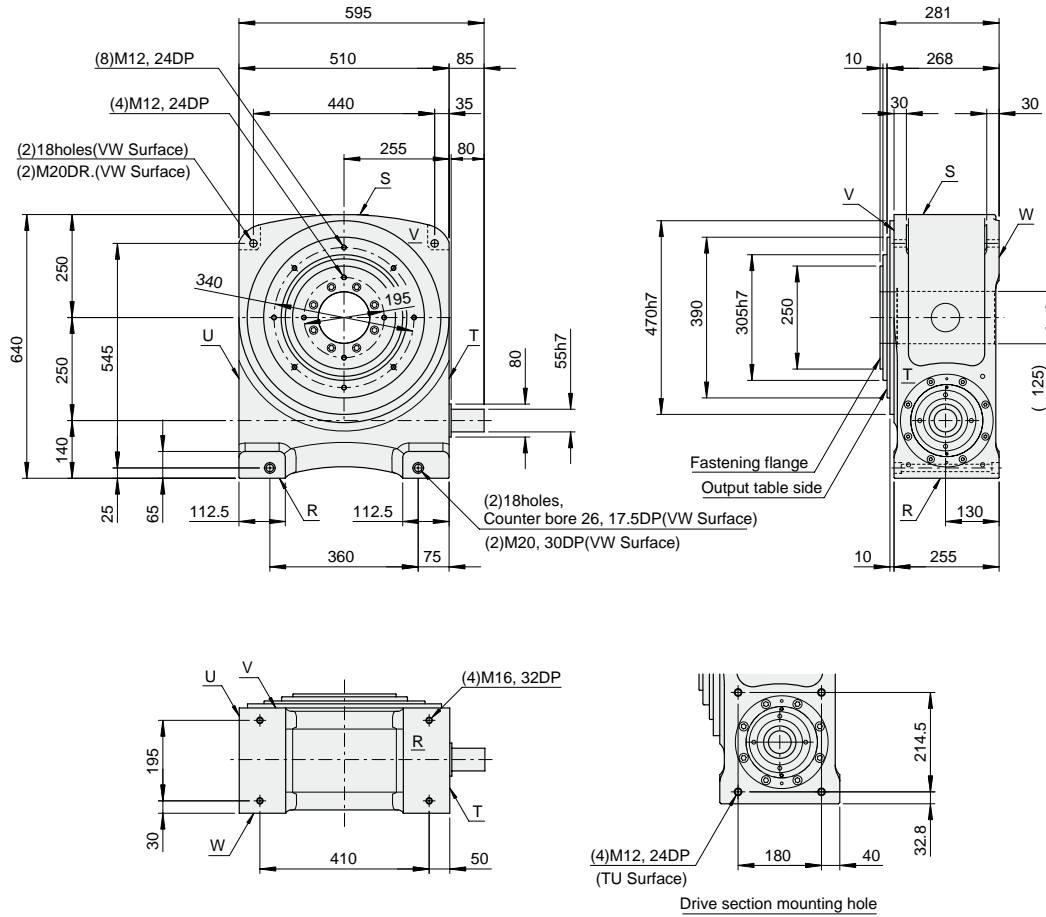


RE160 Timing belt specifications



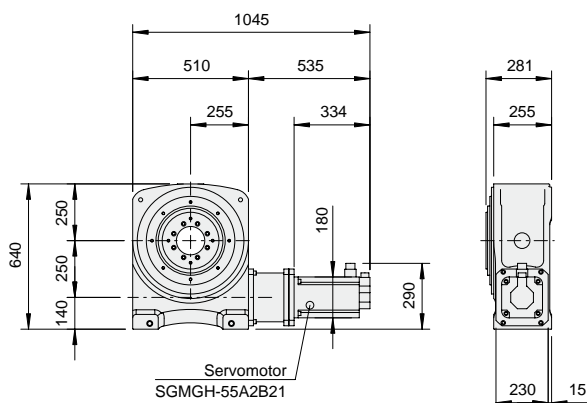
[Unit:mm]

RE250

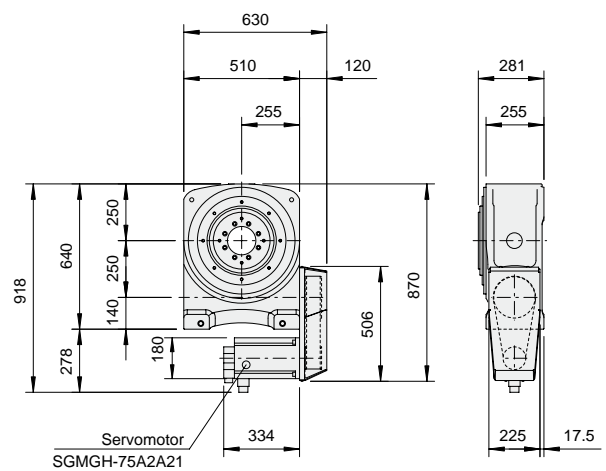


Example of servomotor mounting

RE250 Coupling specifications



RE250 Timing belt specifications

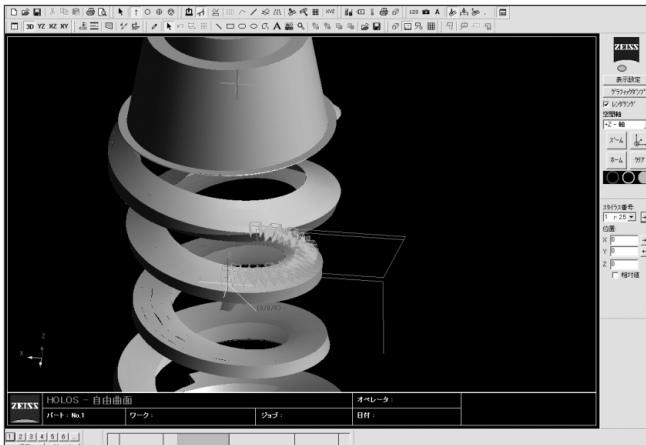


Technical information

Technology supporting performance and quality

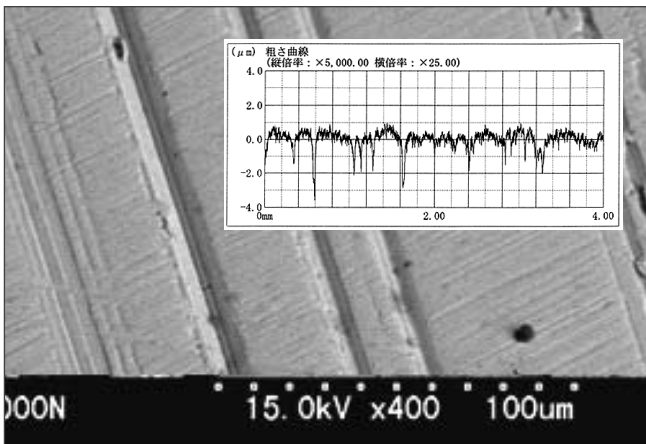
Data backed up by basic development results of Sankyo Seisakusho, and state-of-the-art research results, are provided as feedback to achieve the superior performance of **RollerDrive**.

RollerDrive requires high accuracy and special machining, and each unit is manufactured in a plant equipped with special-purpose ultra high-accuracy machining equipment and a clean room for assembly, and then shipped after passing a stringent quality/accuracy inspection. Materials used in the product, production equipment and packaging materials are all designed to enable recycling and to reduce environmental impact.



3-dimensional design, analysis and measurement technology

Accuracy management by data linkage between cutting-edge 3DCAD and 3D measuring devices.



Material, machining know-how

Materials for achieving high performance and long service life, and manufacturing know-how based on the results of basic research into machining methods.



Production plant

Strict management of temperature, cleanliness and environmental impact. Use of dedicated clean room for assembly.

Precautions

Limitations on the use of this product

- This product cannot be used in applications where operation of the product has a direct impact in human life, or can cause bodily harm to people.
The scope of these use limitations includes the following applications:
 - i . Medical equipment
 - ii . Nuclear power related equipment
 - iii . Aerospace equipment
 - iv . Equipment for handling explosive, corrosive or toxic substances etc.
- Please consult with our company if you are considering use in one of the above applications.
- If there is a possibility that this product will be used in a final use location outside Japan, in weapons or equipment for weapon manufacture, then it may be subject to regulation due to the Foreign Exchange and Foreign Trade Control Law. Please take extra care with regard to the application and region of use, and properly submit applications and follow procedures if necessary.
- The permissible range of working ambient temperature for the RE Series is 5-40°C.

Notes on information

- Specifications, dimensions and other information relating to this product provided in this catalog are subject to change without prior notice.
- The information in this catalog is current as of August 2008.
- Patent rights and copyrights for some mechanisms, trademarks, images, drawings and other material in this catalog all belong to Sankyo Seisakusho Co.
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The mark of high performance

Logo mark

RollerDrive products are used and recognized as high-performance rotary drive units in a wide range of fields requiring precision operation. These include ultra-precise positioning in measuring devices, alignment stages and similar equipment, precision mechanisms in semiconductor manufacturing equipment, IC inspection units and transfer robots, and machine tools.

The “RollerDrive QUALITY” logo indicates that the customer’s product or equipment incorporates RollerDrive technology for superior performance, and this helps to increase added value and achieve product differentiation.

If you would like to use this logo, please inquire with Sankyo Seisakusho Co.



RollerDrive Related products

Ultra-precise zero-backlash drive system

The *RollerDrive RA Series* employs a highly-rigid cross roller bearing with extremely small deflection in the output section. This is a revolutionary motion control unit for FA, and includes innovations such as an aluminum alloy case for greater lightness, and a specially designed method of fastening the motor shaft.

	RA series	RE series
Angular transmission accuracy		
Surface runout		
Permissible work weight		
Compact		
Lightness		

RollerDrive RA Series specifications



Item	Unit	RA40	RA63	RA80	RA100	RA125
Gear ratio		15	20	20	20	20
Permissible average input rotation speed	rpm	1500	1500	1500	1500	1500
Permissible maximum input rotation speed	rpm	3000	3000	3000	3000	3000
Upper limit torque at start/stop	N·m	65.1	159.2	249.0	690.0	1155.6
Angular transmission accuracy	arc.sec	± 45	± 30	± 20	± 20	± 20
Surface runout	μm or less	10	10	10	10	10
Weight	kg	2.5	5.6	11.6	21.5	36.3

Zero-backlash CNC circular table

The precision movement and superior dynamic stability of *RollerDrive* are also a powerful force in the world of machine tools. The RC Series employs a CNC circular table designed to meet the need by machine tool manufacturers in recent years for greater speed (high-speed) and greater precision (high-accuracy), and this enables faithful output operation, with no disturbance in behavior, even in the presence of external forces. The high-accuracy and high-rigidity achieved with zero-backlash technology enable even heavy machining of hard steel, while achieving high-accuracy positioning with an angular transmission accuracy of less than 10 seconds.

RollerDrive RC Series specifications



Item	Unit	RC250	RC315	RC400
Table diameter	mm	250	315	400
Gear ratio		60	60	60
Output maximum rotation speed	rpm	50	50	50
Output rated torque	N·m	336	504	924
Output maximum torque	N·m	960	1440	2640
Indexing accuracy	arc.sec	± 10	± 10	± 10
Weight	kg	170	280	410

The "ZERO-Backlash" reducer
RollerDrive
RE series



For the latest information, or to download selection software, please go to:

www.rollerdrive.com

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Dealer

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