High-speed Rotary Positioner for Welding Machines

RollerDrive® RW series

1.5 sec/180° (2000kg)※

※With a moment of inertia of 600kg·m².
Sankyo's Rotary Positioner for Welding Machines Offers Unsurpassed Speed and Durability

The RollerDrive RW Series is a positioner for welding machines. It holds up against shocks that are caused by high-speed positioning and emergency stopping of heavy loads. The oversized hollow output shaft simplifies wiring and plumbing to the equipment to be mounted on the output shaft. The low-profile body allows for compact equipment design.

Features of the RW Series

- Super high-speed positioning (180° indexing time) : 1.5 sec/2000 kg [RW320]
  ※With a moment of inertia of 600 kg·m².
- Oversized hollow shaft 360 mm [RW320]
- Thin-profile body 295 mm [RW320]
- Tough against impact from emergency stops

Theory of Operation

The RollerDrive is a positioner that uses a roller gear mechanism, one of the finest motion control mechanisms available. The unit consists of an input shaft (roller gear cam) and a turret (output shaft) that are equipped with roller followers. The roller followers are preloaded by the screw on the input shaft, to eliminate backlash. Our proprietary adjustment mechanism provides the optimum preload. The roller followers in the turret use internal roller bearings to transfer torque while rotating. This mechanism ensures zero backlash, precision, and efficiency while preventing wear. It also provides long-term, consistent accuracy. The servomotor drive delivers unparalleled, ultimate motion control.
## Model Code

### RW 240 - 120 R 1 T A R

<table>
<thead>
<tr>
<th>Model</th>
<th>Size</th>
<th>Gear ratio</th>
<th>Position of input reducer access hole</th>
<th>Mounting position</th>
<th>Servomotor position</th>
<th>Type of servomotor</th>
<th>Connector position on servomotor</th>
</tr>
</thead>
<tbody>
<tr>
<td>RW 170</td>
<td>72</td>
<td>R</td>
<td>T: Standard mounts on right side</td>
<td>1</td>
<td>A</td>
<td>R: Special order</td>
<td></td>
</tr>
<tr>
<td>RW 240</td>
<td>216 (High gear ratio)</td>
<td>S</td>
<td>U: Mounts on left side</td>
<td>5</td>
<td>B</td>
<td>S: Special order</td>
<td></td>
</tr>
<tr>
<td>RW 320</td>
<td>360 (High gear ratio)</td>
<td>W</td>
<td>Z: For gear ratios 72 and 120</td>
<td>9</td>
<td>Special order</td>
<td>V: Special order</td>
<td></td>
</tr>
</tbody>
</table>

### Input reducer

<table>
<thead>
<tr>
<th>Manufacturer</th>
<th>Model No.</th>
<th>Gear ratio</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>NIDECK-SHIMPO CORPORATION</td>
<td>VRS-100C-3-S3-38KA35</td>
<td>1/3</td>
<td>8.1 kg</td>
</tr>
<tr>
<td></td>
<td>VRS-140C-3-S3-48KA42</td>
<td>1/3</td>
<td>17 kg</td>
</tr>
</tbody>
</table>

### Position of input reducer access hole

<table>
<thead>
<tr>
<th>R</th>
<th>S</th>
<th>V</th>
<th>W</th>
<th>Z</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1.png" alt="Image" /></td>
<td><img src="image2.png" alt="Image" /></td>
<td><img src="image3.png" alt="Image" /></td>
<td><img src="image4.png" alt="Image" /></td>
<td><img src="image5.png" alt="Image" /></td>
</tr>
</tbody>
</table>

For gear ratios 72 and 120

### Mounting position

<table>
<thead>
<tr>
<th>1</th>
<th>5</th>
<th>9</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image6.png" alt="Image" /></td>
<td><img src="image7.png" alt="Image" /></td>
<td><img src="image8.png" alt="Image" /></td>
</tr>
</tbody>
</table>

W surface on bottom

R surface on bottom

Special order

*Ask Sankyo.*

### Type of servomotor

<table>
<thead>
<tr>
<th>Code</th>
<th>Model</th>
<th>Manufacture</th>
<th>Model No.</th>
<th>Capacity (kw)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>RW170</td>
<td>Yaskawa Electric (Σ-V)</td>
<td>SGMGV-30A3A2E</td>
<td>2.9</td>
</tr>
<tr>
<td></td>
<td>RW240</td>
<td>Yaskawa Electric (Σ-V)</td>
<td>SGMGV-44A3A2E</td>
<td>4.4</td>
</tr>
<tr>
<td></td>
<td>RW320</td>
<td>Yaskawa Electric (Σ-V)</td>
<td>SGMGV-75A3A2E</td>
<td>7.5</td>
</tr>
<tr>
<td>B</td>
<td>RW170</td>
<td>Yaskawa Electric (Σ-7)</td>
<td>SGM7G-30A7A2E</td>
<td>2.9</td>
</tr>
<tr>
<td></td>
<td>RW240</td>
<td>Yaskawa Electric (Σ-7)</td>
<td>SGM7G-44A7A2E</td>
<td>4.4</td>
</tr>
<tr>
<td></td>
<td>RW320</td>
<td>Yaskawa Electric (Σ-7)</td>
<td>SGM7G-75A7A2E</td>
<td>7.5</td>
</tr>
<tr>
<td>D</td>
<td>RW170</td>
<td>Mitsubishi Electric (J4)</td>
<td>HG-SR5028BJ</td>
<td>5.0</td>
</tr>
<tr>
<td></td>
<td>RW240</td>
<td>Mitsubishi Electric (J4)</td>
<td>HG-SR7028BJ</td>
<td>7.0</td>
</tr>
<tr>
<td></td>
<td>RW320</td>
<td>Mitsubishi Electric (J4)</td>
<td>HG-SR5028BJ</td>
<td>5.0</td>
</tr>
<tr>
<td>E</td>
<td>RW170</td>
<td>FANUC</td>
<td>aRF12/4000B(A06B-2243-B400)</td>
<td>3.0</td>
</tr>
<tr>
<td></td>
<td>RW240</td>
<td>FANUC</td>
<td>aRF2/4000B(A06B-2244-B400)</td>
<td>4.0</td>
</tr>
<tr>
<td></td>
<td>RW320</td>
<td>FANUC</td>
<td>aRF3/4000B(A06B-2253-B400)</td>
<td>7.0</td>
</tr>
<tr>
<td>F</td>
<td>RW170</td>
<td>Mitsubishi Electric (J5)</td>
<td>HK-ST352WB</td>
<td>3.5</td>
</tr>
<tr>
<td></td>
<td>RW240</td>
<td>Mitsubishi Electric (J5)</td>
<td>HK-ST502WB</td>
<td>5.0</td>
</tr>
<tr>
<td></td>
<td>RW320</td>
<td>Mitsubishi Electric (J5)</td>
<td>HK-ST702WB</td>
<td>7.0</td>
</tr>
<tr>
<td>X</td>
<td>Same for all sizes</td>
<td>Motor not listed above</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Connector position on servomotor

<table>
<thead>
<tr>
<th>R</th>
<th>S</th>
<th>V</th>
<th>W</th>
<th>Z</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image9.png" alt="Image" /></td>
<td><img src="image10.png" alt="Image" /></td>
<td><img src="image11.png" alt="Image" /></td>
<td><img src="image12.png" alt="Image" /></td>
<td><img src="image13.png" alt="Image" /></td>
</tr>
</tbody>
</table>

Standard: Customer to mount servomotor

*The motor listed above comes with a brake.*
RollerDrive Specifications

<table>
<thead>
<tr>
<th>Sizes</th>
<th>RW170</th>
<th>RW240</th>
<th>RW320</th>
</tr>
</thead>
<tbody>
<tr>
<td>Allowable loading capacity</td>
<td>2000</td>
<td>5000</td>
<td>9000</td>
</tr>
<tr>
<td>Allowable moment load output shaft</td>
<td>5500</td>
<td>8800</td>
<td>10700</td>
</tr>
<tr>
<td>Output shaft runout (axial/radial)</td>
<td>10</td>
<td>10</td>
<td>10</td>
</tr>
<tr>
<td>Angular repeatability accuracy</td>
<td>±0.05(R=1000mm)</td>
<td>±0.05(R=1000mm)</td>
<td>±0.05(R=1000mm)</td>
</tr>
<tr>
<td>Rotating Angle</td>
<td>deg</td>
<td>0~360</td>
<td>0~360</td>
</tr>
<tr>
<td>Gear ratio</td>
<td>72</td>
<td>216</td>
<td>120</td>
</tr>
<tr>
<td>Maximum Speed</td>
<td>min⁻¹</td>
<td>35(210°/sec)</td>
<td>13.8(83.3°/sec)</td>
</tr>
<tr>
<td>Internal moment of inertia on motor shaft</td>
<td>kg·m²</td>
<td>0.00388</td>
<td>0.00173</td>
</tr>
<tr>
<td>Weight (Motor not included)</td>
<td>kg</td>
<td>120</td>
<td>128.1</td>
</tr>
</tbody>
</table>

*Weight for RW320 (high gear ratio) Yaskawa Motor.

**Oil lubrication**

These units use high-performance lubrication oil. The lubrication oil will remain chemically and thermally stable, but should be replaced every 3,000 hours of operation to prolong the life of the unit. Use the oil level gauge to check the condition of the lubrication. Check lubrication when the unit has stopped. If the oil appears low or discolored, change it with fresh oil regardless of the hours of operation. Occasionally, air bubbles may form in the oil during operation but this is natural and not a quality concern.

*Use the following lubricant for refill.

**Standard lubricant:** Mobil SHC629 (VG150)

Use of different oil can cause wearing or other problems.

**Oil Volume by Mounting Positions**

<table>
<thead>
<tr>
<th>Mounting position</th>
<th>1</th>
<th>5</th>
<th>9</th>
</tr>
</thead>
<tbody>
<tr>
<td>RW170</td>
<td>3ℓ</td>
<td>3ℓ</td>
<td>Special order</td>
</tr>
<tr>
<td>RW240</td>
<td>6ℓ</td>
<td>7ℓ</td>
<td>Ask Sankyo.</td>
</tr>
<tr>
<td>RW320</td>
<td>15ℓ</td>
<td>14ℓ</td>
<td></td>
</tr>
</tbody>
</table>
RW170 Standard Gear Ratio Model [Gear ratio=72]

1. Motor base access holes are not provided on side R.
2. The customer must supply their own servo motor.

RW170 High Gear Ratio Model [Gear ratio=216]

1. Motor base access holes are not provided on side R.
2. The customer must supply their own servo motor.
3. Use the product code to specify the position of the access hole for the input reducer. (Refer to P.2)
**RW240 Standard Gear Ratio Model [Gear ratio=120]**

1. Motor base access holes are not provided on side R.
2. The customer must supply their own servo motor.

**RW240 High Gear Ratio Model [Gear ratio=360]**

1. Motor base access holes are not provided on side R.
2. The customer must supply their own servo motor.
3. Use the product code to specify the position of the access hole for the input reducer. (Refer to P.2)
**RW320** Standard Gear Ratio Model [Gear ratio=120]

Unit: mm

- Motor base access holes are not provided on side R.
- The customer must supply their own servo motor.

**RW320** High Gear Ratio Model [Gear ratio=360]

Unit: mm

- Motor base access holes are not provided on side R.
- The customer must supply their own servo motor.
- Use the product code to specify the position of the access hole for the input reducer. (Refer to P.2)
- The model number and dimensions of the input reducer depends on the manufacturer of the motor. (Refer to P.2)
Model Sizing Form for the RollerDrive® RW series

Customer's Company, Department

Address

Name

A) Application

B) Overview drawing, loads, operating environment, etc.
   (Draw a sketch of the table, workpieces, fixtures, etc., to mount on the output shaft of the RW, and indicate any loads that will occur during rotation.)

<table>
<thead>
<tr>
<th>Table diameter [mm]</th>
<th>C) Motion pattern</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Index period (angle of rotation per cycle) [deg]</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Table mass [kg]</th>
<th>Indexing time (time to move the indexing angle) [sec]</th>
</tr>
</thead>
<tbody>
<tr>
<td>P.C.D. of fixtures [mm]</td>
<td>Dwell time [sec]</td>
</tr>
<tr>
<td>Mass per fixture [kg]</td>
<td>Cycle Time (Indexing time + Dwell time) [sec]</td>
</tr>
<tr>
<td>Number of fixtures [pcs.]</td>
<td>Allowable e-stop time or angle [sec]</td>
</tr>
<tr>
<td>P.C.D. of workpieces [mm]</td>
<td>Specified servomotor</td>
</tr>
<tr>
<td>Mass per workpiece [kg]</td>
<td>□Yaskawa Electric (2-V)</td>
</tr>
<tr>
<td>Number of workpieces [pcs.]</td>
<td>□Yaskawa Electric (2-7)</td>
</tr>
<tr>
<td>Total payload [kg]</td>
<td>□Mitsubishi Electric (J4)</td>
</tr>
<tr>
<td>Total moment of inertia [kg·mm]</td>
<td>□FANUC</td>
</tr>
<tr>
<td></td>
<td>□Mitsubishi Electric (J5)</td>
</tr>
<tr>
<td></td>
<td>□Other models ( )</td>
</tr>
<tr>
<td></td>
<td>Choose one</td>
</tr>
</tbody>
</table>

RW-2021/05E-S

Global network

Group Companies

Sankyo America Inc.
10655 State Route 47 Sidney, Ohio, 43365 U.S.A.
Phone: +1-(0)937-498-4801 Fax: +1-(0)937-498-9403
Email: sales@sankyaautomation.com

Sankyo Korea Co., Ltd.
1449-48 Seobu-ro, Gwonseon-gu, Suwon-si, Gyeonggi-do, 16643 Korea
Phone: +82-(0)31-895-5991 Fax: +82-(0)31-895-6607
Email: kr-sales@rollerdrive.com

Sankyo China Trading Co., Ltd.
[Shanghai Sales Office]
Room 1103, Block B, No.391 Guiping Road,
Shanghai 200233 China
Phone: +86-(0)21-5445-2813 Fax: +86-(0)21-5445-2340
Email: sales@sankyochina-trading.com

[Shenzhen Sales Office]
Unit 19, Tower B, Neo Building, No.6009 Shennan Avenue,
Futian District, Shenzhen China
Phone: +86-(0)755-8230-0270 Fax: +86-(0)755-8236-4605

[Tianjin Sales Office]
Room 913, Xing Fu Building, No.12 Quan Hong Road,
Guangzhou Economic Development Zone, Huang Pu,
Guangzhou 510670 China
Phone: +86-(0)22-2312-1005 Fax: +86-(0)22-2312-1007

[Guangzhou Sales Office]
Room 913, Xing Fu Building, No.12 Quan Hong Road,
Guangzhou Economic Development Zone, Huang Pu,
Guangzhou 510670 China
Phone: +86-(0)22-2312-1005 Fax: +86-(0)22-2312-1007

[Wuhan Sales Office]
Room 2301, Tahe Square, No.134 Wusheng Road, Wuhan,
Hubei Province China
Phone: +86-(0)27-8568-2818 Fax: +86-(0)27-8568-2818

Sankyo Works (Thailand) Co., Ltd.
9/31 Moo 5, Phaholyotin Road, Klongnueng,
Klong Luang, Patumthani 12120 Thailand
Phone: +66-(0)2-895-8908 Fax: +66-(0)2-895-8909
Email: sales@sankyo-works.co.th

Sankyo Works (Shenzhen) Co., Ltd.
Unit 19j, Tower B, Neo Building, No.6009 Shennan Avenue,
Futian District, Shenzhen China
Phone: +86-(0)755-8230-0270 Fax: +86-(0)755-8236-4605

Sankyo Seisakusho Co.
1-37-3 Tabatachinmachi, Kita-ku, Tokyo, Japan 114-8538
Phone: +81-(0)3-3800-3330 Fax: +81-(0)3-3800-3380
Email: overseas@sankyo-seisakusho.co.jp
URL: http://www.sankyo-seisakusho.co.jp

Contact us
Mon–Fri AM8:30～12:00 PM13:00～17:30 UTC + 09:00 (JST) (Except public holidays and company holidays)

Sankyo America Inc.
10655 State Route 47 Sidney, Ohio, 43365 U.S.A.
Phone: +1-(0)937-498-4801 Fax: +1-(0)937-498-9403
Email: sales@sankyaautomation.com

Sankyo Korea Co., Ltd.
1449-48 Seobu-ro, Gwonseon-gu, Suwon-si, Gyeonggi-do, 16643 Korea
Phone: +82-(0)31-895-5991 Fax: +82-(0)31-895-6607
Email: kr-sales@rollerdrive.com

Sankyo China Trading Co., Ltd.
[Shanghai Sales Office]
Room 1103, Block B, No.391 Guiping Road,
Shanghai 200233 China
Phone: +86-(0)21-5445-2813 Fax: +86-(0)21-5445-2340
Email: sales@sankyochina-trading.com

[Shenzhen Sales Office]
Unit 19, Tower B, Neo Building, No.6009 Shennan Avenue,
Futian District, Shenzhen China
Phone: +86-(0)755-8230-0270 Fax: +86-(0)755-8236-4605

[Tianjin Sales Office]
Room 913, Xing Fu Building, No.12 Quan Hong Road,
Guangzhou Economic Development Zone, Huang Pu,
Guangzhou 510670 China
Phone: +86-(0)22-2312-1005 Fax: +86-(0)22-2312-1007

[Guangzhou Sales Office]
Room 913, Xing Fu Building, No.12 Quan Hong Road,
Guangzhou Economic Development Zone, Huang Pu,
Guangzhou 510670 China
Phone: +86-(0)22-2312-1005 Fax: +86-(0)22-2312-1007

[Wuhan Sales Office]
Room 2301, Tahe Square, No.134 Wusheng Road, Wuhan,
Hubei Province China
Phone: +86-(0)27-8568-2818 Fax: +86-(0)27-8568-2818

Sankyo Works (Thailand) Co., Ltd.
9/31 Moo 5, Phaholyotin Road, Klongnueng,
Klong Luang, Patumthani 12120 Thailand
Phone: +66-(0)2-895-8908 Fax: +66-(0)2-895-8909
Email: sales@sankyo-works.co.th

Sankyo Seisakusho Co.
1-37-3 Tabatachinmachi, Kita-ku, Tokyo, Japan 114-8538
Phone: +81-(0)3-3800-3330 Fax: +81-(0)3-3800-3380
Email: overseas@sankyo-seisakusho.co.jp
URL: http://www.sankyo-seisakusho.co.jp

http://www.sankyo-seisakusho.co.jp